

Date: Wednesday, 25/03/2009 12:42:10 PM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 46695					
Estimate Number	: 10503					
P.O. Number	:		Part Number	: D2745		
This Issue	: 25/03/2009	S.O. No. :	Drawing Number	: D2745 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : MACHINED PARTS	Drawing Revision	: B		
Previous Run	: 45556		Material	:		
Written By	: <u>JLM 09.03.25</u>		Due Date	: 01/04/2009 Qty: 100 Um: Each		
Checked & Approved By	:					
Comment	: Est C 02.03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling JLM Verified By:EC					
Additional Product						
Job Number:						
Seq. #:	Machine Or Operation:	Description :				
1.0	M303R0750	303 Round Bar 0.750 				
Comment: Qty.: 0.1007 f(s)/Unit Total: 10.0695 f(s) 303 ROUND .75" Machine per Folio FA201 Material: AISI 303 SS 1007 8.833 - 14 inches Batch: M111080  						
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 				
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Dwg D2515 2-Deburr 						
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 				
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 						
4.0	QC8	SECOND CHECK 				
Comment: SECOND CHECK 						
5.0	PACKAGING 1	PACKAGING RESOURCE #1 				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST46 						

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BUSHING
Job Number: 46695		Part Number: D2745
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  09/04/01 AD
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion	 <i>MF</i> 09-03-31	

DART AEROSPACE LTD	Work Order:	46695
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	
Date:	09/03/28

Audited by:	DIT
Date:	09/03/30

Prototype Approval:	N/A
Date:	N/A

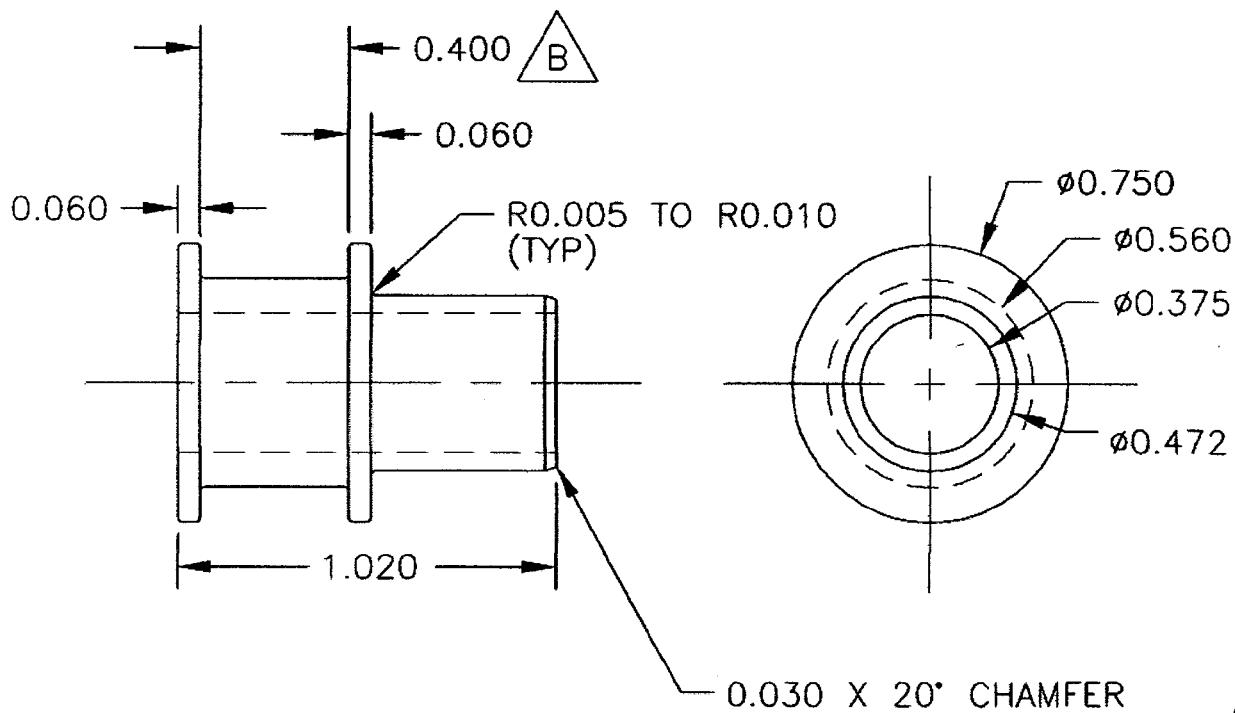
Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	
B	07.11.26	Tolerance for Ø0.375 revised	KJ/EC/DD	DS

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. B
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED

98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES